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REMARKS

Status of the Claims

Upon entry of the instant amendment, claims 1 and 5-17 remain pending in the above-

identified application, with claims 1 and 5-10 standing ready for further action on the merits, and

remaining claims 11-17 being withdrawn from consideration based on an earlier restriction

requirement of the Examiner.

Claim 1 has been amended based on claim 5 and Figs. 1 and 2 of the present application.

Claim 5 also has been amended so as to maintain consistency with amended claim 1.

Accordingly, the present amendments to the claims do not introduce new matter into the

application as originally filed. Further, the instant amendment does not raise substantial new

issues for the Examiner's consideration nor require further search on the Examiner's part. At the

same time, the instant amendments place the pending claims in condition for allowance and into

a more proper format for issuance in a United States patent, by overcoming the outstanding

rejection(s) of record.

As such entry of the instant amendment and favorable action on the merits are earnestly

solicited.

Claim Rejection under 35 U.S.C. § 103

Claims 1 and 5-10 are rejected under 35 U.S.C. § 103(a) as being unpatentable over

Brownfield US '493 (US 6,306,493) as evidenced by JP '395 (JP 2003-013395), Rhodius DE

'577 (DE 3431577), Doublet WO '937 (WO 03/097937), Doublet US '888 (US 6,402,888),

Sundberg US '389 (US 5,989,389), and Crane US '617 (US 4,552,617).

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Applicants respectfully traverse the rejection, and request reconsideration and withdrawal

thereof based on the following considerations.

Nonobviousness over the Combination of the Cited References

It is alleged in the Office Action that the primary reference Brownfield US '493 discloses

at columns 2 to 3 coating or laminating a marked web.

However, at best, Brownfield US '493 merely teaches coating of a raw paper. The

coated finished paper is the product, which is laser-markable at best. Also, Brownfield US '493

fails to disclose or suggest embedding marks in layered webs so as to cover identification marks.

Brownfield US '493 merely discloses ordinary paper coating techniques, where the coating step

is conducted prior to the laser marking step. Thus, Brownfield US '493 fails to disclose or

suggest that i) marks are made on a moving web, and then ii) the marks are covered or buried by

a second layer (i.e., the second moving web).

Also, Brownfield US '493 discloses at column 5, lines 27-31 as follows:

The marked paper products and board products can moreover be subsequently

printed and further processed, for example surface-coating, laminating or

sealing, without adverse effect on their markability. (Emphasis added)

However, the term "marked paper" in column 5, line 27 of Brownfield US '493 should

be a typographical error and read "markable paper" since the paper is subject to further

processing without affecting its markability in Brownfield US '493. It is proper interpretation to

one skilled in the art that what is disclosed in Brownfield US '493 is preservation of the

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markability of a "markable paper," not "marked paper". Otherwise, this disclosure does not

make sense to one skilled in the art.

Further, the secondary reference JP '395 also fails to disclose or suggest the claimed

features of the present invention. JP '395 merely discloses laser-made perforations in the middle

layer of a multilayer paper product. The present invention is different from the invention of JP

*395 in that the laser marks are made as dark areas by burning with laser beam. Moreover, the

marking step and the subsequent laminating step are not disclosed or suggested in Brownfield

US '493 even in view of JP '395.

The other secondary references (Rhodius DE '577, Doublet WO '937, Doublet US '888,

Sundberg US '389, and Crane US '617) also fail to disclose or suggest the claimed features of

the present invention. For example, the four (4) secondary references of Rhodius DE '577,

Doublet WO '937, Doublet US '888 and Sundberg US '389 relate to various paper watermarking

techniques in a paper machine. Crane US '617 discloses strips incorporated as a security feature

within paper during papermaking. Making burned marks with laser and burying the marks in

multilayer structure of the present invention are also not disclosed or suggested in the secondary

references.

Therefore, there is no rationale and/or reasonable expectation of success based on the

combination of the cited references, by which one skilled in the art could arrive at the present

invention as claimed, since the cited references fail to disclose or suggest each of the instantly

claimed features, as explained above. Thus, it is submitted that the present invention is not

obvious over Brownfield US '493 even in view of the secondary cited references.

Based on the foregoing considerations, Applicants respectfully request that the Examiner

GMM/TK/mua

withdraw the rejection.

BIRCH, STEWART, KOLASCH & BIRCH, LLP

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Conclusion

Based upon the amendments and remarks presented herein, the Examiner is respectfully

requested to issue a Notice of Allowance clearly indicating that each of the pending claims is

allowed.

Should there be any outstanding matters that need to be resolved in the present

application, the Examiner is respectfully requested to contact Toyohiko Konno, Reg. No. L0053

at the telephone number of the undersigned below, to conduct an interview in an effort to

expedite prosecution in connection with the present application.

If necessary, the Director is hereby authorized in this, concurrent, and future replies to

charge any fees required during the pendency of the above-identified application or credit any

overpayment to Deposit Account No. 02-2448.

Dated: June 9, 2011

Respectfully submitted,

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